Carton Flow Product Overview

- More cartons Low profile shelves
- More surface support Solid bed or full-width
- Less maintenance Heavy-duty side channels & axles
- All carton flow products drop-in with no tools required

Carton Flow Options Comparison

DURA-FLO

DURA-FLO and D2

- Continuous bed of rollers
- Accomodates any mix of carton sizes
- Available in 12" and 16" wide lanes
- Rollers can be spaced on 2", 3" or 4" centers





Full-bed of rollers provide maximum space utilization with no wasted space even when carton sizes change.





DURA-FLO

- 1.9" diameter plastic wheels
- 1" wide flow surface
- 2.28 high galvanized steel side channel
- Fits any pallet rack new or retrofit

DURA-FLO

- 1.125" diameter plastic wheels
- 1.4" wide flow surface
- 1.125" high galvanized steel side channel
- Fits any carton flow new or retrofit

RHINOTRACTM

RHINOTRAC and RHINODECK

- Separately defined lanes for flow
- Roller widths are available in 6". 9". 12" and 15"
- Rollers can be spaced on 1", 2" or 3" centers









- **RhinoTrac**[™]
- 0.75 diameter aluminum rollers
- 6", 9", 12" or 15" wide rollers
- 2.5" high galvanized steel side channels
- Fits any pallet rack new or retrofit

RhinoDeck[™]

- 0.75 diameter aluminum rollers
- 6", 9", 12" or 15" wide rollers
- 1.1" high galvanized steel side channels
- Fits any carton flow new or retrofit



COMPATIBLE WITH ALL MAJOR PALLET RACK BRANDS

Traditional carton flow systems utilize individual tracks which are difficult to install and result in maintenance issues and hangups causing picking inefficiencies.



Convert any existing pallet racking or carton flow shelving unit into a brand new carton flow system by simply dropping in pre-assembled lanes of **DURA-FLO or RHINOTRAC**

Reduce pick costs with more reliable flow and less hang-ups Improved inventory control, no

product falling between tracks

More storage flexibility and less maintenance.









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CENTRIC STORAGE SYSTEMS

PRODUCT CATALOG

DURA-FLO[®]

SUPERIOR CARTON FLOW SYSTEMS

- More cartons
- More surface support
- More slotting flexibility

FreeWheeler[™] maintenance-free, high-strength wheels can be used in a wash-down environment.

Pre-assembled, drop-in tracks fit most existing pallet racks for simplified installation.

> Beam Hooks provide easy and flexible attachment to cross beams on most racks. Extension feet also available for roll-formed beams.

Specially lubricated 5/16" solid steel axles provide better flow.

Heaviest carton flow axle on the market -

5/16" diameter for less deflection.

Superior strength from specially designed channels.

No tools required to replace wheel assemblies. Axles snap into place.





ROLL-FORMED BEAM MOUNT



DISCHARGE END Adjustable end bracket rests in step of beam to allow beam to act as box stop.



CHARGE END Heavy-duty end-bracket rests in step of beam and adjusts incrementally to adjust pitch for proper flow





Dura-Flo Lane Indexers are easy to reposition.

Dura-Flo Carton Flow System Options and Accessories

- Lane indexers
- Forward tilt shelf
- High-mount rear extension
- extension
- Low-mount & high-mount applications

Cantilevered high-mount



- Splice plates for custom lengths
- Attach to beams with beam hangers











Dura-Flo structrual beam mount

Dura-Flo[™] Carton Flow SPECIFICATIONS



Dura-Flo[™] utilizes patented FreeWheeler[™] technology for easy flow and durable service.

FreeWheeler[™] patterns on 2, 3, or 4-inch centered axles accommodate various package configurations for superior carton flow and support.



Contiguous wheel span creates a deck for mixed package width on the same shelf maximizing space and efficiency.

Dura-Flo Wheel Size

- 1.9-inch diameter
- 1-inch wide flow surface

Dura-Flo Wheel Axle Center Options

Axle Center	Minimum Carton Depth
2 inch	6 inch
3 inch	9 inch
4 inch	12 inch

Dura-Flo Carton Flow System Capacities (lbs. per sq. ft.)

Unsupported	Capacity	
Span (in.)	12 inch width	16 inch width
48	137	102
60	87	66
72	61	46
84	45	33
96	32	24
108	23	17
120	16	12
132	12	9

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18 Gauge Channel Standard

- 16 gauge available
- 14 gauge available





DURA-FLO®

DURA-FLO D2 LOW PROFILE CARTON FLOW SYSTEMS

Dura-Flo D2 Low Profile Carton Flow System modeled after the original Dura-Flo system that creates a "bed of wheels" for fast, flexible carton flow. D2 features a low-profile, low-pitch design requiring no more than a drop of one inch per foot. Heavy-duty construction provides more than twice the load capacity of standard carton flow tracks and D2 easily drops right into your existing shelf structures.

Compact Size With Full Size Performance

Patented maintenance-free, 1.125 inch wheels with self-lubricating axles for smooth flow with virtually no hang ups.

Pre-assembled, drop-in shelves fit most existing carton flow beams for simple installation without tools.

Adjustable entry and exit brackets mount into beam connectors with no loss of vertical clearance. Ideal for pick to light systems and will not interfere with existing labeling.

> Wide variety of options, including extension feet attachments for mounting to any manufacturers' carton flow shelves.

Heavy-duty, hardened steel axles No tools required - just snap axles into place.

18-gauge specially designed "C" channel provides superior strength

Full "bed of wheels" for superior carton flow



Twice the wheel coverage of traditional carton flow tracks for virtually no hang-up.



Superior tracking eliminates the need

for full-length dividers.



Dura-Flo Wheel Axle Center Options

Axle Center	Minimum Carton Depth	
2 inch	6 inch	
3 inch	9 inch	
4 inch	12 inch	w

Dura-Flo D2 Wheel Size

- 1.125" Diameter Wheel
- 1.4" Wide Surface

Track Profile

- 1.125" steel side channel
- 1.375" overall track height

Carton Requirements

- Subject to weight and length limits
- Not suitable for cartons with raised "lip" around outer edge

Carton Flow System Capacities (lbs. per sq. ft.)

Load capacity is determined by the capacity of the shelf. Carton flow shelves offering support at a minimum of 24" centers will have in excess of 50 lbs. per square foot capacity. Axles and wheels are rated at a higher capacity than side channels. Dura-Flo D2's heavy-duty design will hold up to busy picking operations, and eliminate the need for constant plastic wheel track replacement.

D2 ADVANTAGE

No stop required, no loss of shelf clearance



Easily replace wheel assemblies, just drop in new axle.

Dura-Flo[™]D2 Carton Flow SPECIFICATIONS

Use with carton flow shelves and drop in Dura-Flo D2 lanes for improved warehouse space utilization



UPGRADE EXISTING SYSTEMS TO D2



Entry and exit brackets mount into carton flow shelf members with no loss of clearance and no labeling disruption.

RhinoTrac[™] Heavy Duty SPECIFICATIONS

RHINDRACTM FULL WIDTH ROLLER CARTON FLOW TRACK

RHINOTRAC Roller Dimensions

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Slotted end supports adjust to vary length and insure proper fit

Track Capacity Chart

TRACK CAPACITY SPAN PER FOOT*				
TRACK Span	LBS. PER LIN. FT.	TRACK Span	LBS. PER Lin. Ft.	
60"	160.4	91"	45.2	
63"	138.5	93"	43.1	
66"	120.5	96"	39.2	
69"	105.4	99"	35.7	
72"	92.8	102"	32.6	
75"	82.1	105"	29.9	
78"	73.0	108"	27.5	
81"	65.2	111"	25.3	
84"	58.4	114"	23.4	
87"	52.6	117"	21.6	
90"	47.5	120"	20.0	

Note: Track capacity may be limited by bracket capacity. Contact Springfield engineering office for applications of more than 400 lbs/lane.

*Capacity based on L/240 deflection calculation

Track capacities shown for 16 gauge side channels. 14 gauge and 12 gauge available for heavier loads.

CARRIAGE BOLT TIE RODS

0.25" dia. carriage bolt tie rods allow for rapid roller replacement while holding side channels rigid and sturdy

BUSHING Superior bushing design



ROLLER

0.75" dia. aluminum diamond embossed damage resistant rollers with heavy-duty steel axles

SIDE CHANNELS

TRACK SUPPORT

2.5" high galvanized steel side channels for increased capacity available in 16 ga.,14 ga. and 12 ga. steel

STATISTICS.

High-strength, integrated track supports adjust to assure proper fit



RhinoTrac pick module application - multi-level







Roll-Formed Beam Bracket

EASY INSTALLATION



Structural Beam Bracket

Pre-installed heavy-duty steel end brackets allow for easy drop-in installation

Brackets directly support side channels and allow track to rest below the beam and use beam as end stop

Slotted adjustability of end supports allow the flexibility to vary length for field adjustment



Integrated brackets with adjustability for structural beams



RhinoTrac brackets rest on beam ledge

RhindDeckTM

RhinoDeck[™] Low-Profile SPECIFICATIONS

Sturdy Aluminum Full-Width Rollers

0.75" DIAMOND

EMBOSSED ROLLER

Slim profile carton flow to fit any carton flow shelving

DROP-IN CARTON FLOW SOLUTION

CARRIAGE BOLT TIE RODS

0.25" Dia. carriage bolt tie rods allow for rapid roller replacement while holding side channels rigid and sturdy





ROLLER

0.75" Dia. aluminum diamond embossed damage resistant rollers with heavy-duty steel axles

SIDE CHANNELS

1.1" High galvanized

steel side channels



6", 9", 12", 15" NOMINAL ROLLER SIZES

RHINODECK Roller Dimensions

	NOMINAL W	IDTH	
	5.375"	6" WIDE DECK	
	8.375"	9" WIDE DECK	
	11.375"	12" WIDE DECK	
	14.375"	15" WIDE DECK	
Ļ	↓ 0.75" ROLLER		Ļ
	7	F	
HANNEL BIGHT			
_î [6.5"	6" WIDE DECK	î
[9.5"	9" WIDE DECK]
[12.5"	12" WIDE DECK	1
[15.5"	15" WIDE DECK	1
ſ	OVERALL W	отн	1

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OVERALL WIDTH

NOTE: RhinoDeck lane capacity is generally limited by track support spacing. Track capacities exceed current carton flow tracks.

FLEXIBILITY & NO MAINTENANCE

- Low 1.1" profile
- Easily drops into existing carton flow systems
- Relocate tracks easily as SKU sizes change or your system grows



RhinoDeck installation for UPICK & KPICK carton flow



UPGRADE EXISTING SYSTEMS TO RHINODECK



Replace existing damaged or poorly functioning carton flow lanes with RhinoDeck

Impact Decks



RhinoDeck impact deck helps protect your carton flow rollers at high-impact drop areas.





CONCENTRIC Carton Flow

FULL WIDTH ROLLER CARTON FLOW TRACK

Tilt Trays

Angle your product at pick point - Available for Dura-Flo or RhinoTrac



RhinoTrac Knuckle Shelves

Angle rollers over beam to place product in proper picking position





TILT TRAY BENEFITS

- Product visibility Helps order picking accuracy
- Layback version Every level is recessed from one below
- Pick multiple levels with ease Never have to reach under shelf
- More ergonomic for employees • Less bending & reaching



Cantilevered Shelf



RhinoTrac rear cantilevered shelf

Full Length Indexer



RhinoTrac Deep Lane Splice Plates



LONGER LENGTHS

- Track to track splicing for extra deep lanes
- Splice plate attaches in field or factory

Carton Flow OPTIONS

Pick Modules



Multi-level RhinoTrac application

Total Box Support



Full-width box support helps provide flow for damaged boxes.



96" deep RhinoTrac lanes